













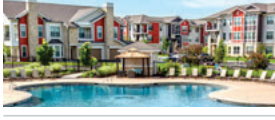


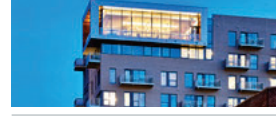

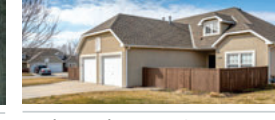










Kansas City 2021 - 2022 Multifamily Showcase | Properties



<p>Gallerie</p>  <p>Kansas City, MO 361 Units Built: 2020 On Market</p>	<p>ICON at Gallerie</p>  <p>Kansas City, MO 57 Units Built: 2020 On Market</p>	<p>Artistry</p>  <p>Kansas City, MO 341 Units Built: 2020 On Market</p>	<p>Fox Run</p>  <p>Shawnee, KS 515 Units Built: 1969 1972 Under Agreement</p>	<p>Brookside 51</p>  <p>Kansas City, MO 170 Units Built: 2019 Under Agreement</p>	<p>Park Edge</p>  <p>Lenexa, KS 260 Units Built: 1999 Under Agreement</p>	<p>Wild Oak</p>  <p>Kansas City, MO 348 Units Built: 2000 Under Agreement</p>
<p>Hunter's Pointe</p>  <p>Overland Park, KS 333 Units Built: 1985 Under Agreement</p>	<p>University Villa</p>  <p>Kansas City, KS 108 Units Built: 1987 Under Agreement</p>	<p>Villa Medici</p>  <p>Overland Park, KS 166 Units Built: 1969 Under Agreement</p>	<p>Larkspur Pointe</p>  <p>Independence, MO 280 Units Built: 1972 Under Agreement</p>	<p>Aspen Place</p>  <p>Gardner, KS 188 Units Built: 1953 Closed</p>	<p>Creeks of Gladstone</p>  <p>Gladstone, MO 260 Units Built: 1972 Closed</p>	<p>Greenwood Reserve</p>  <p>Lenexa, KS 228 Units Built: 2016 Closed</p>
<p>Brighton Creek</p>  <p>Kansas City, MO 306 Units Built: 2017 Closed</p>	<p>Kinsley Forest</p>  <p>Kansas City, MO 328 Units Built: 2018 Closed</p>	<p>Montreux On The Plaza</p>  <p>Kansas City, MO 103 Units Built: 1987 Closed</p>	<p>Arterra</p>  <p>Kansas City, MO 126 Units Built: 2019 Closed</p>	<p>AndMark Portfolio</p>  <p>Independence, MO 178 Units Built: 1953 1965 1968 1983 Closed</p>	<p>Peregrine Valley</p>  <p>Independence, MO 58 Units Built: 2018 Closed</p>	<p>Arbor Mist Townhomes</p>  <p>Kansas City, MO 200 Units Built: 2009 2019 2021 Closed</p>
<p>View High Lake</p>  <p>Kansas City, MO 308 Units Built: 1974 Closed</p>	<p>Unity Lofts Portfolio</p>  <p>Kansas City, MO 258 Units Built: - Closed</p>	<p>Carlyle</p>  <p>Shawnee, KS 436 Units Built: 1971 Closed</p>	<p>Carrington Park</p>  <p>Kansas City, MO 298 Units Built: 2007 Closed</p>	<p>Clarion Park</p>  <p>Olathe, KS 220 Units Built: 1994 Closed</p>	<p>51 Main</p>  <p>Kansas City, MO 176 Units Built: 2015 Closed</p>	<p>RM West</p>  <p>Kansas City, MO 257 Units Built: 2015 2020 Closed</p>